

**ENGINEERING CHANGE NOTICE**  
**DART AEROSPACE LTD**

MPP

Date: 09.01.06	Job No.: 00210	ADR Yes/No: Y	ADR Date: 08.12.11	ECN #: 08- 594
Product No.: D205-770		Created By: RF	Approved By: ✓	
Product Name: Replacement Engine Mount		Checked By: ✓	General Manager Approval: N/A	

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL/JLM	
Production Engineering Coord	Y	EC/DD	
Production Document Control	Y	JLD	09.01.06
Customer Technical Support	N		

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	N		
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change: Revise drawings and IIN/ICA to add adhesive at assembly.

**Documents Affected:**

Drawings  
D3684 Rev. C  
D3685 Rev. C  
D3686 Rev. C  
D3692 Rev. B

D3693 Rev. B

Documents  
IIN-D205-770 Rev. B  
ICA-D205-770 Rev. 1  
DR-D205-770 Rev. B  
MDL-D205-770 Rev. C

**PARTS MUST COMPLY**

Y

**PREVIOUS PARTS SATISFACTORY**

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	Y	KJ		09.01.19 ✓
5	Update Product Compatability Matrix	N			09.01.19 ✓
6	Create Eurocopter Form (FEE)	N			09.01.19 ✓
7	Notify TC / FAA of Change	N			09.01.19 ✓

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		09.01.19 ✓
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		09.01.19 ✓
10	Update Controlled PDF Files	Y	KJ		09.01.19 ✓
11	Update Master Document List (MDL)	Y	RF		09.01.19 ✓
12	Update Document Record (DR)	Y	RF		09.01.19 ✓
13	Update Product Development Summary	N			09.01.19 ✓
14	Update QSI 021 and/or STC Approval List	N			09.01.19 ✓
15	Update Parts / STC Database	N			09.01.19 ✓
16	Update / Verify ARC Database	N			09.01.19 ✓
17	Create / Update Change Record Form	N			09.01.19 ✓
18	Create / Update PPP's	N			09.01.19 ✓
19	Update Document Control Database / Laminated Dwgs	N			09.01.19 ✓
20	Update Grey Project Binder	Y	KJ		09.01.19 ✓
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		09.01.19 ✓
22					
23					

**Description / Action:**

There was a concern that there might be gaps between mating parts of the engine mount assemblies that might cause vibration in flight. The drawings/ IIN/ICA have been revised to add sealant to fill those gaps at assembly. There is no stock and no kits to rework. However, any D3684-XXX, D3685-XXX, and D3686-XXX assemblies currently in production should be assembled to the new drawings.

Kits should be shipped with the new IIN/ICA. Estimates should be updated to add a note about assembling the engine mounts with sealant.

In Stock ✓

Production D205-770-01  
44424, 44425, 44426,

44427

JU 09.01.21

ECN Verified & Complete: \_\_\_\_\_

Date: \_\_\_\_\_

